



Part Number	ESM Order Ref.	Illus. No.	Description	Remarks
10M103	10M103	4	Core plug	
10M104	10M104	5	Plug - oil release valve passage	
10M105	10M105	6	Plug - oil gallery	
10M106	FIX117	7	Stud - cylinder head - long	
		8	Stud - cylinder head - medium	Use 10M107
10M107	FIX118	9	Stud - cylinder head - short	
10M108	10M108SH	10	Stud - vent pipe clip	
10M109	10M109	11	Bolt - 3/8" UNC x 3.75"	
10M110	10M110	12	Restrictor - camshaft oil feed	
10M111	10M111	13	Dowel - main bearing cap	
10M112	10M112	14	Bolt - main bearing cap	
10M113	10M113	15	Washer - lock	
10M114	10M114	16	Gasket	
10M115	10M115SH	17	Screw	
10M116	10M116	18	Liner - camshaft bearing	
10M117	10M117	19	Liner - cylinder block	
10M118	10M118	20	Plug - cylinder drain tap boss	
10M119	10M119	21	Copper washer - 1/2"	
10M120	10M120	22	Tap - cylinder drain	
10M121	10M121	23	Washer - fibre - 1/2" ID	
Piston assembly				
10M122/S	10M122/S	24	Standard	
10M122/10	10M122/10	24	.010" (.254 mm) O/S	
10M122/20	10M122/20	24	.020" (.508 mm) O/S	
10M122/30	10M122/30	24	.030" (.762 mm) O/S	
10M122/40	10M122/40	24	.040" (1.016 mm) O/S	
10m122/60	10M122/60	24	.060" (1.524mm) O/S	
Rings - piston - set				
10M123/S	10M123/S	25	Standard	
10M123/10	10M123/10	25	.010" (.254 mm) O/S	
10M123/20	10M123/20	25	.020" (.508 mm) O/S	
10M123/30	10M123/30	25	.030" (.762 mm) O/S	
10M123/40	10M123/40	25	.040" (1.016 mm) O/S	
10M123/60	10M123/60	25	.060" (1.524mm) O/S	